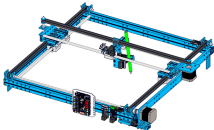
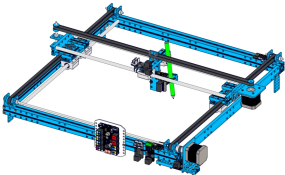


XY Plotter V2.0

Assembly Instructions





2× Beam 0824-495

2× Beam 2424-554

2× Linear Motion Shaft Ø80x558mm

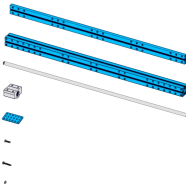
4× Linear Motion Slide Unit 8mm

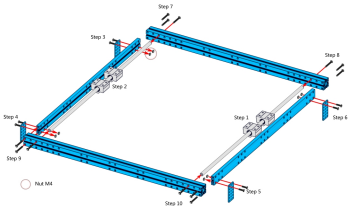
4× Plate 3×5

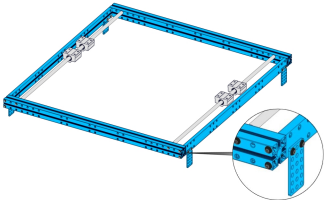
8× Screw M4×14

12× Screw M4×30

8× Nut M4







2×Linear Motion Shaft D60x96mm

1×Linear Motion Shaft D=60mm

1×42BYG Stepper Motor Bracket

1×42BYG Stepper Motor

4×Beam 0824 48

4×Beam 0824 96

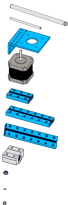
1×Beam 0824 112

2×Linear Motion Slide Unit 8mm

2×Flange Bearing 4x6x3mm

4×Headless Set Screw M3x5

2×Nut M4



5×Screw M4×8

16×Screw M4×14

2×Screw M4×38

8×Screw M4×22

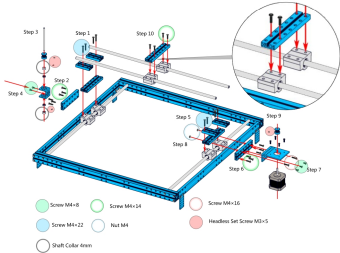
4×Countersink Screw M3x8

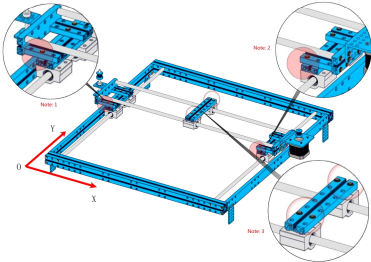
2×Shaft Collar 4mm

2×Timing Pulley 18T

1×Bracket U1







1xMicro Switch Button



1xLS Bracket

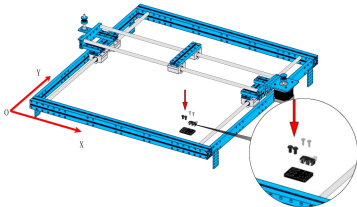


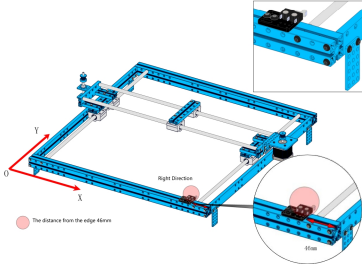
2x Cross Recessed Pan Head
Tapping Screws ST2.2x6.5



2x Screw M4x8







1× Linear Motion Shaft Ø4x513mm



2× D-Shaft 4x56mm



4× Bracket U1



4× Timing Pulley L8T



7× Shaft Collar 4mm



8× Flange Bearing 4x8x3mm

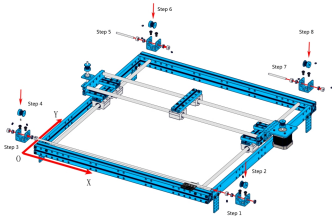


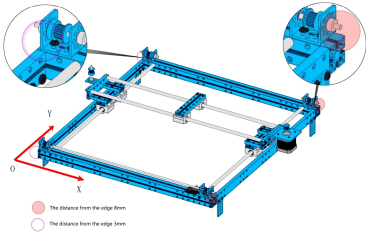
11× Headless Set Screw M3x5



8× Screws M4x8







2x Open-end Timing Belt (3.3m)

2x Belt Connector

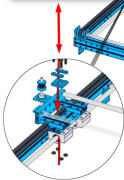
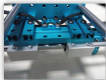
4x Curable Linkage B

4x Screw M4x16

4x Screw M4x8

8x Nut M4





Step 1



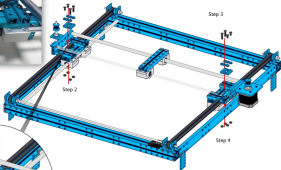
Step 2

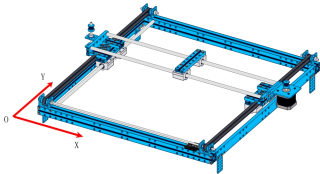


Step 3



Step 4





1×Bracket 3×3



1× Belt Connector



1×Open-end Timing Belt (1.3m)



2×Screw M4×16

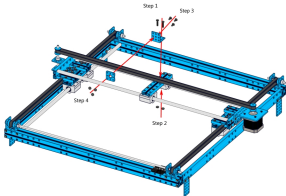


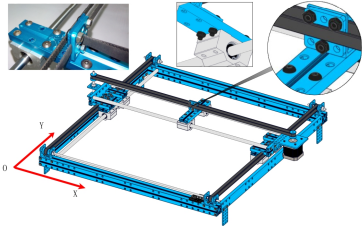
3×Screw M6×8



5×Nut M4







1x42BYG Stepper Motor



1x42BYG Stepper Motor Bracket



1xBeam 0824 112



1xFlexible coupling 4x4mm



1x Plate 3x6



5xScrew M4x16

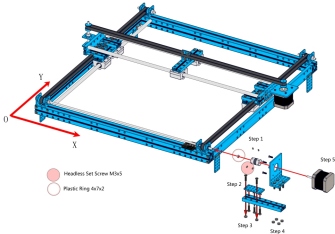
6xNut M4

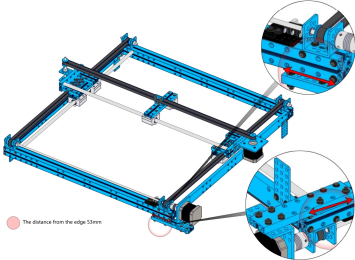
4x Screw Countersunk M3x8

4x Headless Set Screw M3x5

1x Plastic Ring 4x2x2







1xPencil,etc(provide for oneself)

1xBeam 0824 80

1xBeam 0828 16

1xBeam 0808 72/80

1xMicro Servo- Fixed Slices

1x9g Micro Servo

1xThreaded Shaft 4x20mm

2xScrew M4x30

2xScrew M4x16

2xScrew M4x8

2xScrew M2x10

3xNut M4

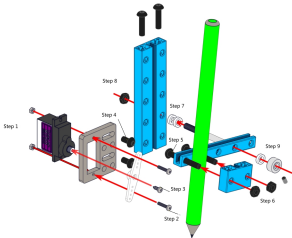
2xNut M2

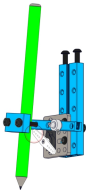
1xScrew Headless M3x5

1xShaft Collar 4mm

3xPlastic Ring 4x7x2

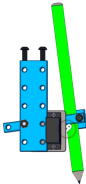




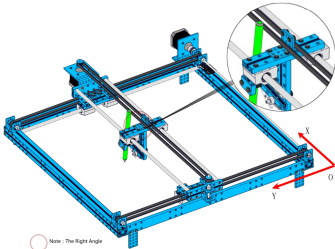


Note : The Right Angle

View 1



View 2



Note : The Right Angle

3=Micro Switch Button



3=LS Bracket



8=Cross Recessed Pan Head
Tapping Screws ST2.2 x 6.5



2 = Screw M4 x 8

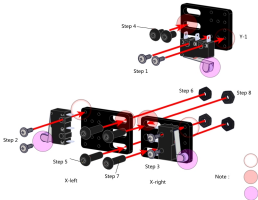


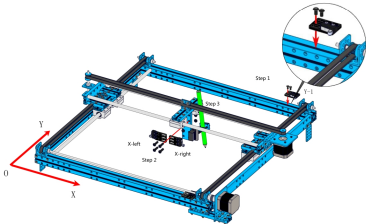
4 = Screw M4 x 16

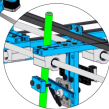
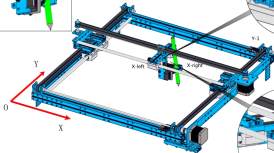


4 = Nut M4







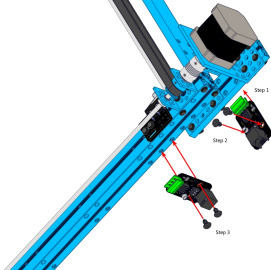


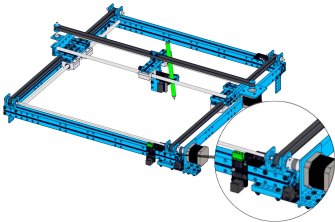
2xMini Stepper Driver V1.0



4xPlastic Rivet 4060







3x Mx RJ25 Adapter



1x Bracket 3x3

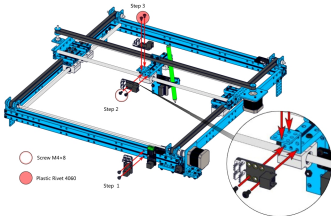


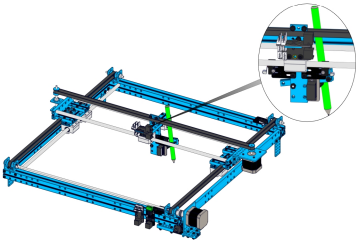
2x Screw M4x8



4x Plastic Rivet 4060







1×Mk2 Baseboard



1×Base Board Plate

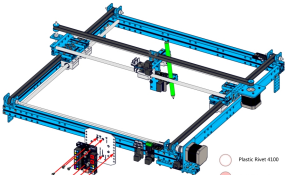


2×Screw M4×8



4×Plastic Rivet 4300



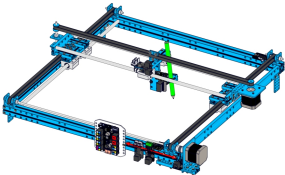


Step 1.

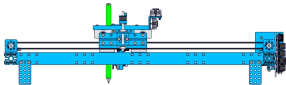
Step 2

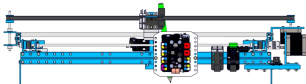
Plastic Rivet 4100

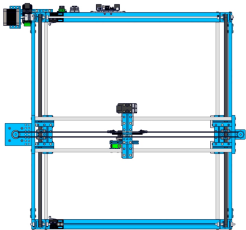
Screw M4 x 8

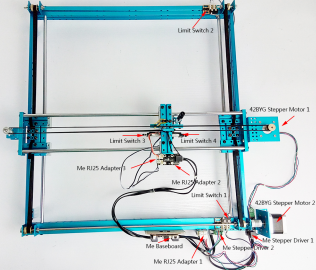


The distance from the edge 148mm

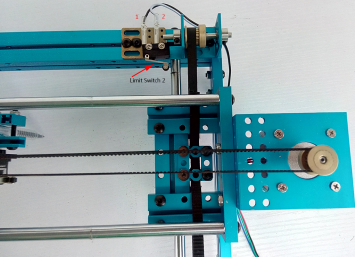


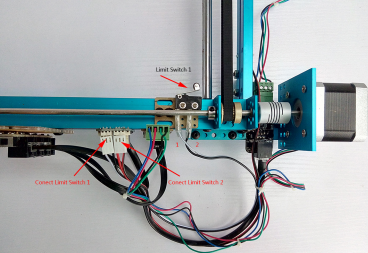








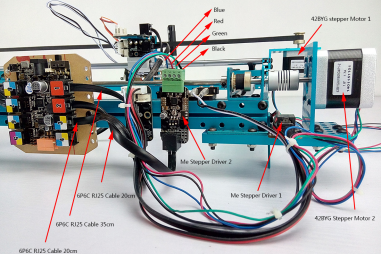




Limit Switch 1

Connect Limit Switch 1

Connect Limit Switch 2



Blue

Red

Green

Black

42BYG stepper Motor 1

Me Stepper Driver 2

Me Stepper Driver 1

42BYG Stepper Motor 2

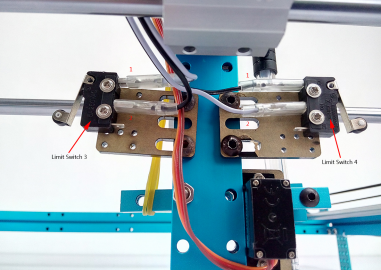
6P6C RJ25 Cable 20cm

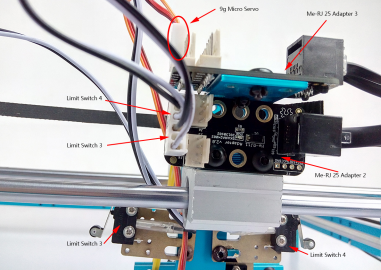
6P6C RJ25 Cable 35cm

6P6C RJ25 Cable 30cm

Limit Switch 3

Limit Switch 4





9g Micro Servo

Me-RJ 25 Adapter 3

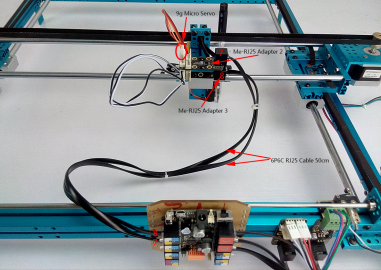
Limit Switch 4

Limit Switch 3

Me-RJ 25 Adapter 2

Limit Switch 3

Limit Switch 4



9g Micro Servo

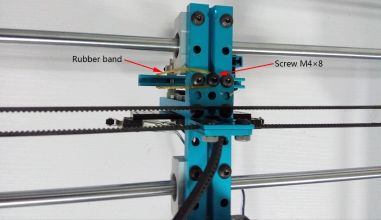
Me-R125 Adapter 2

Me-R125 Adapter 3

6P6C R125 Cable 50cm

Rubber band

Screw M4×8





www.makeblock.cc